## Stainless Steel Pipe

## "Annealed" Welded and Seamless Comparison of Wall Thicknesses

 (- Alloys Stocked Include Types 304-L and 316-L. Other corrosion resistant alloys are available.
- Specifications: ASTM A 312
- Stocked in 17-24 foot random mill lengths, plain ends.
- "Annealed" pipe is used when the specifications referenced are required and is available only in the NPS diameters and schedule wall thickness shown. Welded "annealed" pipe is available per ASTM A 312, ASME SA-312 and ASTM A 358, A 376, A 409 and MIL-P-24691 (corrosion tested) and is stocked in most sizes through 24" diameter. Seamless "annealed" pipe is available per ASTM A 312 and MIL-P-24691 (corrosion tested) and is stocked through 4" size.

| Nominal Pipe Size | Outside Diameter | Sch <br> 5 s | Lbs/ft | Sch <br> 10s | Lbs/Ft | $\begin{aligned} & \text { Sch } \\ & 40 \mathrm{~s} \end{aligned}$ | Lbs/Ft | Sch <br> 80s | Lbs/Ft | $\begin{aligned} & \text { Sch } \\ & 160 \end{aligned}$ | Lbs/Ft | XX Strong | Lbs/Ft |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1/8 | 405 |  |  | 049 | 19 | . 068 | 25 | . 095 | 32 |  |  |  |  |
| $1 / 4$ | . 540 |  |  | . 065 | . 31 | . 088 | . 40 | . 119 | . 50 |  |  |  |  |
| $3 / 8$ | . 675 |  |  | . 065 | . 43 | . 091 | . 58 | . 126 | . 76 |  |  |  |  |
| $1 / 2$ | . 840 | . 065 | . 55 | . 083 | . 69 | . 109 | . 87 | . 147 | 1.1 | . 187 | 1.3 | . 294 | 1.8 |
| $3 / 4$ | 1.050 | . 065 | . 70 | . 083 | . 88 | . 113 | 1.2 | . 154 | 1.5 | . 218 | 2.0 | . 308 | 2.5 |
| 1 | 1.315 | . 065 | . 88 | . 109 | 1.4 | . 133 | 1.7 | . 179 | 2.2 | . 250 | 2.9 | . 358 | 3.7 |
| $11 / 4$ | 1.660 | . 065 | 1.1 | . 109 | 1.8 | . 140 | 2.3 | . 191 | 3.1 | . 250 | 3.9 | . 382 | 5.3 |
| $11 / 2$ | 1.900 | . 065 | 1.3 | . 109 | 2.1 | . 145 | 2.8 | 200 | 3.7 | . 281 | 5.0 | . 400 | 6.6 |
| 2 | $23 / 8$ | . 065 | 1.6 | . 109 | 2.7 | . 154 | 3.7 | . 218 | 5.1 | . 343 | 7.6 | . 436 | 9.2 |
| $21 / 2$ | $27 / 8$ | . 083 | 2.5 | . 120 | 3.6 | . 203 | 5.9 | . 276 | 7.8 | . 375 | 10.2 | . 552 | 14.0 |
| 3 | $31 / 2$ | . 083 | 3.1 | . 120 | 4.4 | 216 | 7.8 | . 300 | 10.5 | . 438 | 14.7 | . 600 | 19.0 |
| $31 / 2$ | 4 | . 083 | 3.6 | . 120 | 5.1 | . 226 | 9.3 | . 318 | 12.8 |  |  | . 636 | 23.4 |
| 4 | $41 / 2$ | . 083 | 4.0 | . 120 | 5.7 | . 237 | 11.0 | . 337 | 15.3 | . 531 | 23.0 | . 674 | 28.2 |
| 5 | $5 \%$ | . 109 | 6.5 | . 134 | 8.0 | . 258 | 15.0 | . 375 | 21.3 | . 625 | 33.7 | . 750 | 39.5 |
| 6 | $65 / 8$ | . 109 | 7.8 | . 134 | 9.5 | . 280 | 19.4 | . 432 | 29.2 | . 719 | 46.4 | . 864 | 54.4 |
| 8 | $85_{8}$ | . 109 | 10.1 | . 148 | 13.7 | . 322 | 29.2 | . 500 | 44.4 | . 906 | 76.5 | . 875 | 74.1 |
| 10 | $10 \frac{3}{4}$ | . 134 | 15.6 | . 165 | 19.1 | . 365 | 41.4 | . 500 | 56.0 | 1.125 | 118 | 1.00 | 107 |
| 12 | $123 / 4$ | . 156 | 21.5 | . 180 | 24.7 | . 375 | 50.7 | . 500 | 67.0 | 1.312 | 164 | 1.00 | 128 |
|  | 14 | . 156 | 23.6 | . 188 | 28.4 | . 375 | 55.9 | . 500 | 73.8 |  |  |  |  |
|  | 16 | . 165 | 28.6 | . 188 | 32.5 | . 375 | 64.1 | . 500 | 84.7 |  |  |  |  |
|  | 18 | . 165 | 32.2 | . 188 | 36.6 | . 375 | 72.3 | . 500 | 95.7 |  |  |  |  |
|  | 20 | . 188 | 40.7 | . 218 | 47.1 | . 375 | 80.5 | . 500 | 107 |  |  |  |  |
|  | 22 | . 188 | 44.8 | . 218 | 51.9 | . 375 | 88.7 | . 500 | 118 |  |  |  |  |
|  | 24 | . 218 | 56.7 | . 250 | 64.9 | . 375 | 96.9 | . 500 | 128 |  |  |  |  |
|  | 26 |  |  |  |  | . 375 | 105 | . 500 | 139 |  |  |  |  |
|  | 28 |  |  |  |  | . 375 | 113 | . 500 | 150 |  |  |  |  |
|  | 30 | . 250 | 81.3 | . 312 | 101 | . 375 | 121 | . 500 | 161 |  |  |  |  |
|  | 32 |  |  |  |  | . 375 | 130 | . 500 | 172 |  |  |  |  |
|  | 34 |  |  |  |  | . 375 | 138 | . 500 | 183 |  |  |  |  |
|  | 36 |  |  |  |  | . 375 | 146 | . 500 | 194 |  |  |  |  |
|  | 40 |  |  |  |  | . 375 | 162 | . 500 | 216 |  |  |  |  |
|  | 42 |  |  |  |  | . 375 | 171 | . 500 | 227 |  |  |  |  |
|  | 48 |  |  |  |  | . 375 | 195 | . 500 | 260 |  |  |  |  |

Dimensions are in inches, and are per ANSI B36.19 and ANSI B36.10. All weights are approximate, based on a metal density of . $29 \mathrm{lb} / \mathrm{in}^{3}$.
Alaskan will use the schedule thicknesses shown for all sizes not specified by a standard unless otherwise directed.
Sizes not shown may be available upon request.

